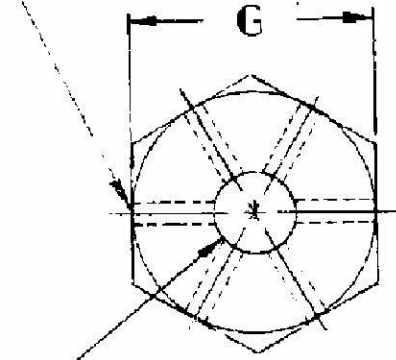
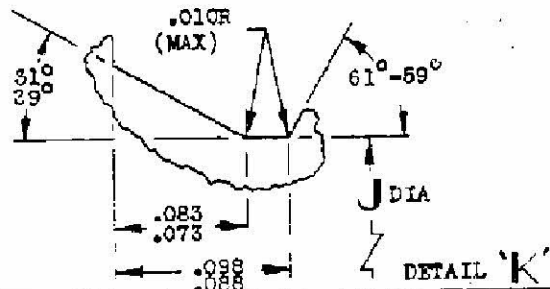
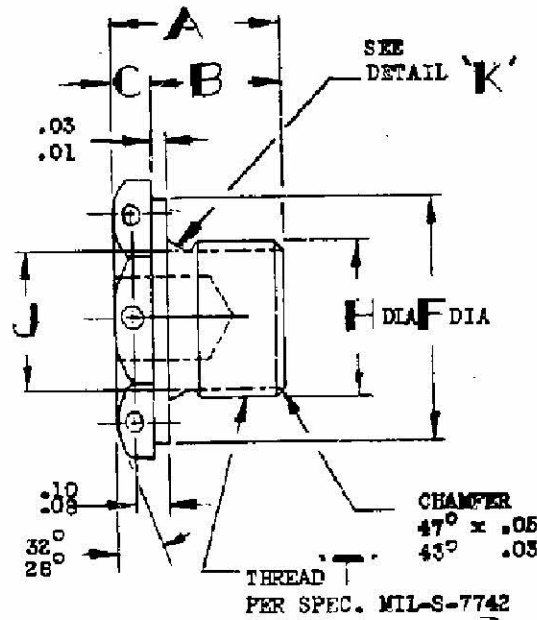


DRILL # 43 (.079) DIA
THROUGH 6 HOLES



DRILL 'D' DEPTH 'E'



CODE:
S824206

SIZE PER TAB BLOCK
"D" DESIGNATES MATERIAL PER NOTE 3
DASH IN PLACE OF LETTER DESIGNATES MATERIAL PER NOTE 2.
BASIC STANDARD PART NO.

PART NUMBER	THREAD	A	B	C	D	E	F	G	H	J
S8242-6	3/8-24 UNF-3A	.50	.32 .30	.20 .18	.161 .151	.39 .37	.63 .61	.63 .61	.3750 .3678	.300 .290
S8242-7	7/16-20	.50	.32 .30	.20 .18	.255 .249	.39 .37	.70 .68	.890 .680	.437 .431	.364 .358
S8242-8	1/2-20	.59	.32 .30	.20 .18	.255 .249	.39 .37	.76 .74	.752 .742	.500 .493	.427 .417
S8242-9	9/16-18	.57	.39 .37	.20 .18	.255 .249	.39 .37	.82 .80	.82 .80	.5625 .5538	.483 .473

3. MATERIAL: ALUMINUM ALLOY BAR- 24ST4 PER QQ-A-268 OR QQ-A-267, TEMPER T4 : OR
61ST6 PER QQ-A-325 OR QQ-A-270, TEMPER T6

FINISH: ANODIZE PER MIL-A-8625

2. MATERIAL: CORROSION-RESISTANT STEEL BAR (TYPE 303) SPEC. MIL-S-7720, COMP. FM.,
FINISH: PASSIVATE

1. SIMILAR TO AIR FORCE 905.

NOTES:

STANDARD PART

THOMAS	Tamara	Palmer	Kramer	
10 / 12 / 51	11 / 15 / 51	11 / 15 / 51	11 / 20 / 67	
DRAFTSMAN	CHECKER	APP.	APP.	APP.

AIRSEARCH MFG. CO. LOS ANGELES, CALIF. Code 70210

PLUG, HEX HEAD, DRILLED FOR LOCKING

A 8242
SIZE DWG. NO.

SHEET 1 OF 2 SHEETS

F33657-71-C-0275


"E" 4-7-69 [Signature]

REVISED

S8242

PART NO.	T (THD)	A (REF)	B	C	D	E	F	G	H	J
88242-10	3/8-24UNF-3A	.68	.45	.20	.161	.39	.63	.63	.3750	.300
			.43	.18	.151	.37	.61	.61	.3078	.290
88242-11	7/16-20	.63	.45	.20	.255	.39	.70	.690	.437	.364
			.43	.18	.249	.37	.68	.680	.431	.354
88242-12	1/2-20	.63	.45	.20	.255	.39	.76	.752	.500	.427
			.43	.18	.249	.37	.74	.742	.493	.417
88242-13	9/16-18	.70	.52	.20	.255	.39	.82	.82	.5425	.483
			.50	.18	.249	.37	.80	.80	.5538	.473

Revised: "E" 4-7-69 mfw.

DRAWN	THOMAS	10-12-51	STANDARD PART	 Alameda Manufacturing Division Code Ident No. 70210
CHECKED	TAMARIN	11-15-51		
MOD			<small>SUPERSEDED</small>	<div style="font-size: 2em; font-weight: bold; margin-bottom: 5px;">58242</div> SHEET 2
APPROVED	KRIDER	11-20-51		
PLUG, HEX HEAD, DRILLED FOR LOCKING				

Issued: 11-20-51