

IN ADDITION THE REQUIREMENTS OF THIS DRAWING, SUPPLEMENTARY QUALITY ASSURANCE PROVISIONS (QAAPS) ARE REQUIRED. SOAP NO. 8350902

QUALITY ASSURANCE REQ'T (QAAS) APPLY TO THIS DWG (CAR NO. SAME AS PART NO.)

E2 MUST BE CLEAN AND FREE FROM BURRS.

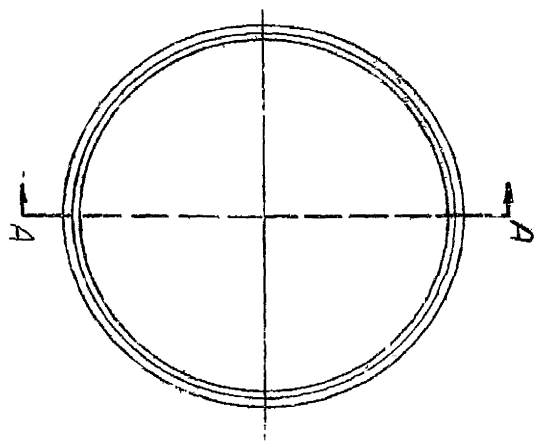
H4

MATERIAL:-

- G** TUBING, CARBON STEEL GRADE MT1141 SPEC ASTM A519
- H2** OR
- D** TUBING, ALLOY STEEL TYPE AND CONDITION OPTL GRADE 4140 SPEC ASTM A519
- F2**

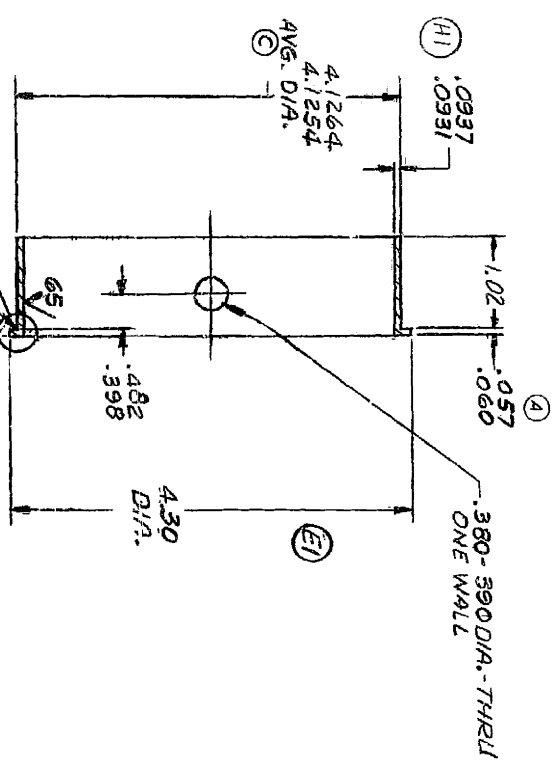
HEAT TREATMENT QUENCH & TEMPER TO ROCKWELL "C" 26-32 PER 8355700, METHOD I

INTERPRET DWG IN ACCORDANCE WITH **H6** STANDARDS DESCRIBED BY DDD-STD-100



C ID & OD SHALL BE ROUND WITHIN .005 ON DIAS IN FREE STATE

B



OPTIONAL CONSTRUCTION SCALE 1/1

8350902

PART NO. 8350902

REV	DESCRIPTION	DATE	APPROVAL
H	(1) WAS .0937 (2) WAS .00-T-.830 (3) DEL. THIS 300(4) DEL. MIL-STD-8 (5) ADDED (6) ADDED (7) DDD-STD-100 (8) (9) (10) (11) (12)	8-18-82	WJ
G	SEE REV NOTICE NO. 8350902-6-44	8-18-82	WJ
F2	SEE REV NOTICE 8350902-5-64	5-64	ERD
E2	SEE REV NOTICE 8350902-4-64	4-64	ERD
D	REV NOTE	1-29-63	ERD
C	ADDED NOTE	0-5-62	S
B	REMOVED NOTE	9-16-59	ERD
A	WAS .063-.061	9-16-59	ERD

PROPERTY	VALUE	UNIT
PHYSICAL PROPERTIES	11650137	
DATE	7710932	
ENGINEERING	SEE ENGINEERING RECORDS	
APPLICATOR	USED ON	
APPLICATION	APPLY PART NO.	
FINAL PROTECTIVE FINISH	SEE NOTE	

PROPERTY	VALUE	UNIT
ORIGINAL DATE	JAN. 7, 1959	
DESIGNING	ERD	
CHECKED	ERD	
ENGINEER	ERD	
APPROVED BY	ERD	
DATE	8-18-82	

ORDNANCE DEPT	DEPT OF THE ARMY	Detroit Arsenal
CODE IDENT. NO.	19207	
SCALE	1/1	
UNIT WT		
SHEET	3	
8350902		