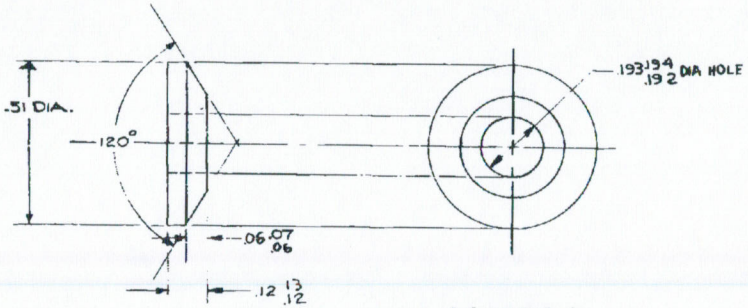
(517) (81205) 66-2934

January 20, 2011 2:55 PM

AIRP SEC NO	QTY PER AIRP	USED ON DWG NO.	MODEL	AIRPLANE SERIAL NUMBERS	PART NUMBER	RELEASE COLUMN INDICATOR	DRAWING SHEET NO.
56		5-46536	KC-135		66-2934		

REV LTR	REVISION (BELOW DESCRIPTION OF CHANGE WITH REASON FOR CHANGE CHANGE EFFECTIVE INFORMATION PRODUCTION AND TOOLING INFORMATION REFUN DDA'S ETC)	VAR	REQUESTED	DRAWN	CHECKED	STRESS	APPROVED	REL/B.P.	REL DATE
A	ADDED F-2.20 FINISH TO WASHER REASON: CORRECTION OF DRAFTING ERROR PROD INFO: REWORK EXISTING PARTS CHANGE EFFECTIVE: 55-3136 & ON ZABEL 16-45-0, 1-31-57	VAR	6-7215-4	PRR 9500	E. ORTHEL				
B	REVISE T/B CHG EFF: REMOVED 66-369 & ON	VAR	PRR 9500	E. ZAHNOW					



66-2934
(FOUR TIMES SIZE)

66-2934
(FULL SIZE)

REQD	PART NUMBER	NOMENCLATURE	STOCK SIZE (APPROX NET)	MATERIAL	HEAT TREAT	FINISH	REV LTR
–	66-2934	WASHER	.25x.75 DIA.	1	–	F-2.20	A

1 MAKE FROM BAR OR ROD
2024-T4
QQ-A-268 ALUMINUM ALLOY
T4 TEMPER

TAG PART NO PER BAC 5307

~~FORM, PUNCH, STRAIGHTEN, AND FIT METAL PARTS PER BAC 5300~~

MATERIAL SUBSTITUTIONS AND EQUIVALENTS PER BAC 5005

~~BOLT AND NUT INSTALLATIONS PER BAC 5007~~

SEE BACD2097 FOR SURFACE ROUGHNESS.
ALL DIMENSIONS IN INCHES.
HEAT TREAT SPECIFICATIONS:
STEEL: MIL-H-6875, BAC5601
AL ALLOY: MIL-H-6088, BAC5602
RIVET PER BAC 5004.
BEND RADIUS TOLERANCE: +.01 ON .03R & .06R; +.03 ON .09R & GREATER
SHT METAL CORNER RADIUS
1 MIN. INTERNAL
.22 EXTERNAL (OPTIONAL) EXCEPT AS NOTED.
FOR FINISH CODE SEE DWG 2-5000.

SCALE FULL SIZE & NOTED
DRAWN C.E. DULLER
CHECKED R. [illegible]
STRESS CK
GROUP APPR
PROJ APPR

BOEING AIRPLANE COMPANY
SEATTLE 14, WASHINGTON

TOLERANCES EXCEPT AS NOTED: LINEAR ±.01 ANGULAR ±1/4°

WASHER, DOOR ACTUATOR

66-2934

PRR 3368

DRAWING ORIGINATED BY (GROUP): HYDRAULICS

CODE 81205

2-8-57

B ISSUE

66-2934

LATEST ATTACHMENTS

ABON'S

DDA'S

DRAWING RECORDS CLERK