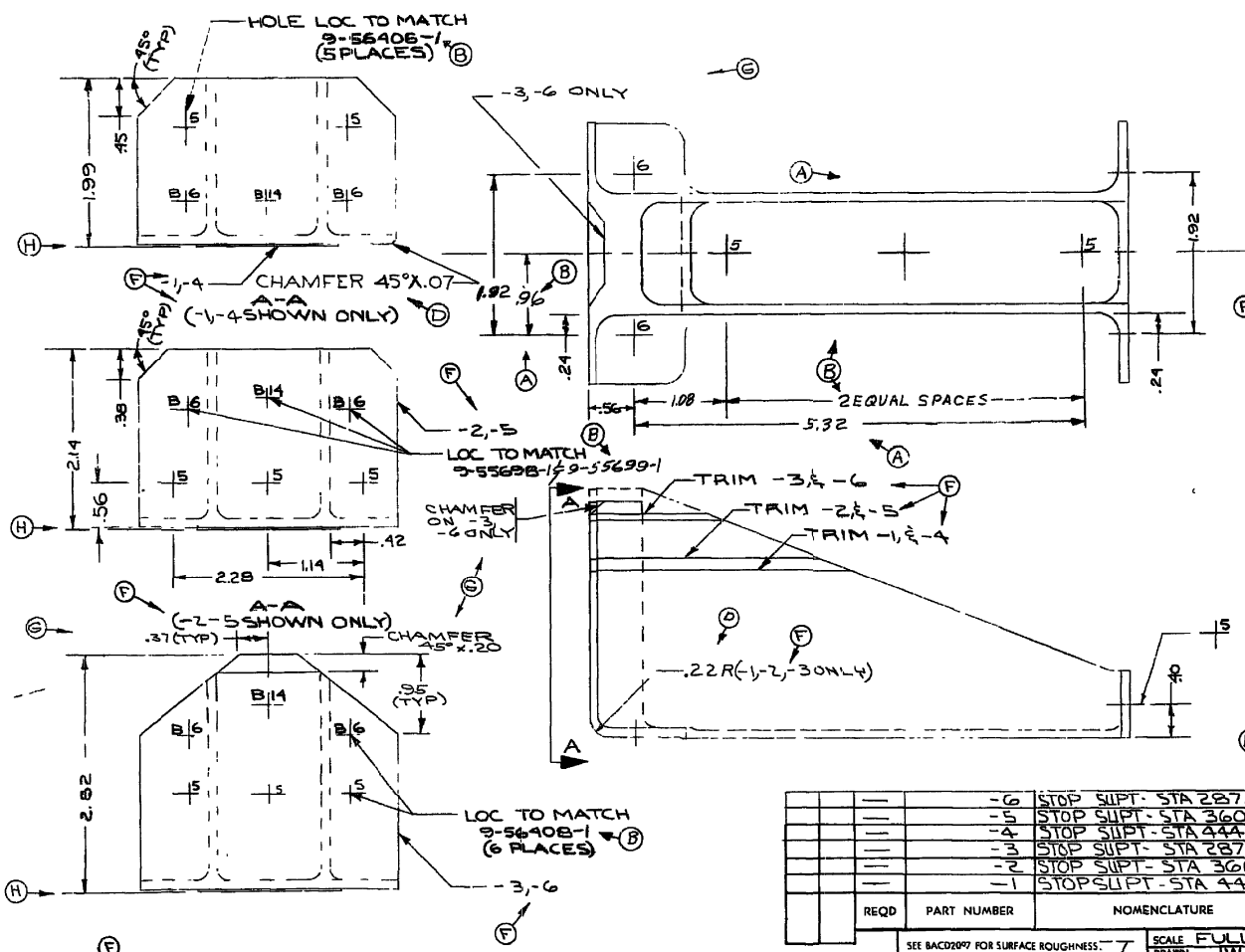
AIRP SEC NO	QTY PER AIRP	USED ON DWG NO.	MODEL	AIRPLANE SERIAL NUMBERS	PART NUMBER	RELEASE COLUMN INDICATOR	DRAWING SHEET NO.	REV LTR
16	2	5-84471	KC-135	55-3118 THRU 57-2609 [5]	6-68041-1			F
16	4	5-84471	KC-135	55-3118 THRU 57-2609 [5]	6-68041-2			F
16	2	5-84471	KC-135	55-3118 THRU 57-2609 [5]	6-68041-3			F
			707	SEE SH 1A FOR 707 INFORMATION				C
16	2	5-84471	KC-135	55-3118 & ON [5]	6-68041-4			G
16	4	5-84471	KC-135	55-3118 & ON [5]	6-68041-5			G
16	2	5-84471	KC-135	55-3118 & ON [5]	6-68041-6			G

REV LTR	REVISION — FOLLOW DESCRIPTION OF CHANGE WITH REASON FOR CHANGE, CHANGE EFFECTIVE INFORMATION, PRODUCTION AND TOOLING INFORMATION RERUN DDA'S, ETC.	DEV / VAR	REQUESTED	MCR NO.	DRAWN	CHECKED	STRESS	APPROVED	REL / BP	REL DATE
G	SEE DCN (9-17-58)									
H	INCORP ADCNS AS FOLLOWS ADCN 5: REVISED DIM BASE LINE IN SEC. VIEW A-A (3 PLACES.) (707 & 720 NOT AFFECTED), (KC-135 SAME AS DWG) 1/6/60	VAR	WALLEN 6-7-60	PRR 9501	R CLAYEL	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]



[5] 6-68041-1,-2,-3 OPTIONAL TO 6-68041-4,-5,-6 RESPECTIVELY (APL 55-3118 THRU 57-2609)

[4] MAKE FROM 6-68042-2

[3] APPLY F-3.30 TO BE FOLLOWED BY F-12.97

[5] HOLE LOC FOR 5/32 DIA RIVET

[6] HOLE LOC FOR 3/16 DIA RIVET

B6 HOLE LOC FOR 3/16 DIA BOLT

B14 HOLE LOC FOR 7/16 DIA BOLT

[2] PENETRANT INSP PER BAC 5423

[1] MAKE FROM 6-68042-1

FORM, PUNCH, STRAIGHTEN, & FIT METAL PARTS PER BAC 5300

BREAK ALL SHARP CORNERS .03R

P PART MARKING PER BAC 5307

R RUBBER STAMP - LOCATION OPTL

REQD	PART NUMBER	NOMENCLATURE	STOCK SIZE (APPROX NET)	MATERIAL	P	HEAT TREAT	FINISH	REV LTR
—	-6	STOP SUPT - STA 287.63		[4] [2]	R	—	[3]	F
—	-5	STOP SUPT - STA 360		[4] [2]	R	—		F
—	-4	STOP SUPT - STA 444		[4] [2]	R	—		F
—	-3	STOP SUPT - STA 287.63		[1] [2]	R	—		F
—	-2	STOP SUPT - STA 360		[1] [2]	R	—		F
—	-1	STOP SUPT - STA 444		[1] [2]	R	—	[3]	F

SEE BAC02097 FOR SURFACE ROUGHNESS.
ALL DIMENSIONS IN INCHES.
HEAT TREAT SPECIFICATIONS-
STEEL MIL-H-6875, BAC5601
AL ALLOY MIL-H-6088, BAC5602
RIVET PER BAC 5004
BEND RADIUS TOLERANCE .01 ON .03R & .06R, -.03 ON .09R & GREATER
SHT METAL CORNER RADIUS
.16 MIN INTERNAL
.22 EXTERNAL (OPTIONAL) EXCEPT AS NOTED.
FOR FINISH CODE SEE DWG 2-5000

SCALE FULL SIZE
DRAWN W. OLSON 3/8/5
CHECKED [illegible] 3/8/5
STRESS CK [illegible] 3-9-55
GROUP APPR [illegible] 3-12-55
PROJ APPR [illegible] 3-12-55

BOEING AIRPLANE COMPANY
SEATTLE 14 WASHINGTON

TOLERANCES EXCEPT AS NOTED LINEAR ± .02 ANGULAR ± 1/2°

STOP SUPPORT - COVE LIP DOOR, INB'D, STA 444, 360, & 287.63

6-68041

ITEM 1641 WING

6823

ad 3-7-60

AX-201/1

Statement D, DOD and Contractors, OC-ALC/TILDO,
3001 Staff Drive STE 1AB82A, Tinker AFB, OK 73145-3041
"WARNING: Export-Controlled"