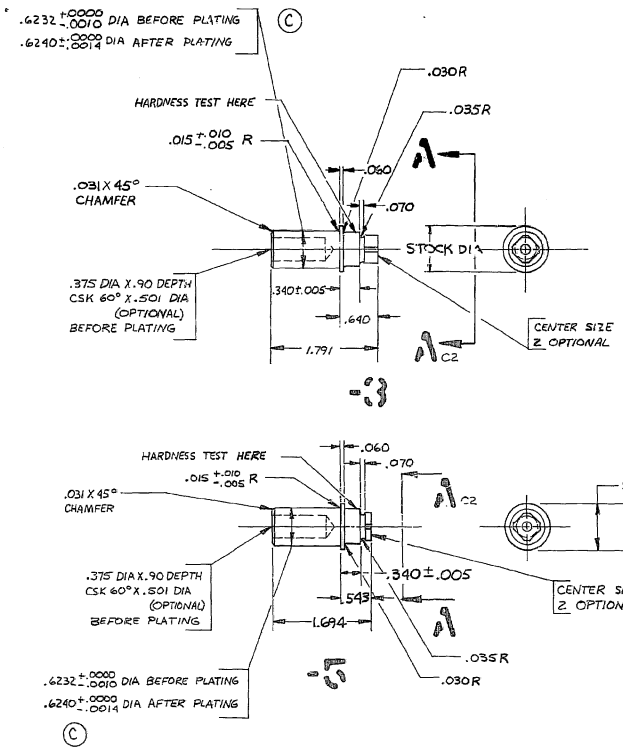
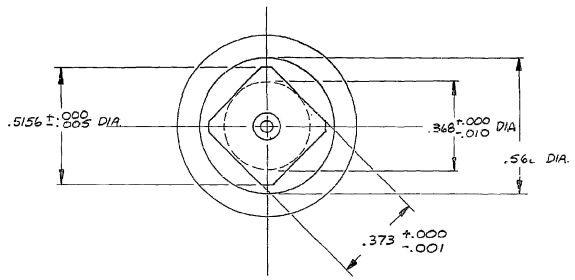
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	C	REPLACES REVISION B WITH CHANGE SEE DCN	8-13-74	R.S.M.





A-A C3

SCALE: 4/1

-5	2	32-63080	(GR) F-4E
-5	2	32-63080	(TK) F-4E
-5	2	32-63080	(R) RF-4E
-5	2	32-63080	(R) F-4E
-5	2	32-63080	(S) RF-4E
-5	2	32-63080	F-4E (FMS)
-5	2	32-63080	(GY) RF-4E
-5	2	32-63080	(GY) F-4F
-5	2	32-63080	(JA) RF-4E
-5	2	32-63080	(JA) F-4E
-5	2	53-630500	F-4M
-5	2	32-63080	F-4K
-5	2	32-63080	YF-4K
-5	2	32-63080	RF-4C
-5	2	32-63080	RF-4B
-5	2	32-63080	F-4J
-5	2	32-63080	F-4E
-5	2	32-63080	F-4D
-5	2	32-63080	F-4C
-5	2	32-63080	F-4B
-3	2	32-63080	YF-4K
-3	2	32-63080	F-4J
-3	2	53-630500	F-4M
-3	2	53-630500	YF-4M
-3	2	32-63080	YF-4M
-3	2	32-63001	F-4A
-3	2	32-63080	F-4K

DASH NO.	FIN. ART. QTY REQD	NEXT ASSY	USED ON

DUN 78

1505/73-C-0302

QTY REQD	QTY REQD (Finish-req'd)	CODE IDENT NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	STOCK	MATERIAL OR MATERIAL CODE	DRAWING OR SPECIFICATION NO	NOTE NO.	ONE
				-5	PIN	3/4 DIA X 1.73	4140 STEEL	MIL-S-5626 COND C	
				-3	PIN	3/4 DIA X 1.60	4140 STEEL	MIL-S-5626 COND C	

PARTS LIST

DASH NO.	FIN. ART. QTY REQD	NEXT ASSY	USED ON
-3	2	32-63080	F-4C
-3	2	32-63080	RF-4B
-3	2	32-63080	F-4E
-3	2	32-63080	F-4D
-3	2	32-63080	F-4C
-3	2	32-63080	F-4B
-3	2	32-63080	F-4A
-3	2	32-63080	F-4K

APPLICATION

LOFT DATA
LAYOUT NO. 32-016019
TOLERANCE UNLESS NOTED
.X = ±.1
.XX = ±.03
.XXX = ±.010
FINISH SPEC 32-90000
CONTR NO.

DR WELCH, B	5-28-74	
CHK S. Gaynor	5-27-74	
STR R. WAGNER	5-28-74	
GR D.H. FREESURG	7-10-74	
TR C. Maxwell	8-6-74	
R.J. COX	7-10	
G. HICKS	7-7	

MCDONNELL DOUGLAS
ST. LOUIS

PIN - STAB. BALANCE ASSY

SIZE D | CODE IDENT NO. 76301 | 32-63049

SCALE 1/1 NOTE 5 | WT | LB | SHEET

II-A-32-MM-AE

(C) 11. EMBRITTLEMENT RELIEVE BEFORE AND AFTER PLATING PER P.S. 15063.
10. ALL DIMENSIONS TO BE MET AFTER PLATING EXCEPT AS NOTED.
9. ALL DIAMETERS CONCENTRIC WITHIN .010 T.I.R.
(C) 8. SURFACE ROUGHNESS OF HOLES PER P.S. 20018.
7. DO NOT STEEL STAMP.
(C) 6. MARKING PER P.S. 16001.
5. FINISH 125 RHR ALL MACHINED SURFACES.
(C) 4. CADMIUM PLATE PER P.S. 13101 TYPE I, CLASS 3.
3. HEAT TREAT TO 150-180 KSI PER P.S. 15026.
2. 100% MAGNETIC PARTICLE INSPECTION PER P.S. 21201.
1. BREAK ALL SHARP EDGES.

NOTES:

MDC 1198D (REV 9 JAN 69)

DRAWING NUMBER | LTR | DATE PRINTED